

## 3.4 ltr 996 1998- 2001

Engine Overhaul and Upgrade, Guide Price List. July 2010

### ENGINE LONG BLOCK \*

#### ENGINE LONG BLOCK REBUILDS

Re-uses the original engines cylinder heads, swapped on to an Autofarm Silsleeve bottom-end as specified below:

	All + VAT
3.4 Litre Silsleeve Long Block conversion only	£4,350.00
3.7 Litre Silsleeve Long Block conversion only	£5,950.00
3.7 Litre Silsleeve + Schrick camshafts Long Block conversion only	£7,950.00
Intermediate Shaft (IMS) replacement only	£3,200.00

#### OVERHAULS

Full long block overhaul, includes re-built heads & bottom-end prepared as below:

Standard Long Block overhaul	£4,600.00
3.4 Litre Silsleeve Long Block overhaul	£7,450.00
3.7 Litre Silsleeve Long Block conversion and overhaul	£8,750.00
3.7 Litre + Schrick camshafts Long Block conversion and overhaul	£10,350.00
Exchange cylinder head (on its own)	£900.00
Exchange cylinder head (fully re-built with guides etc)	£1250.00
New cylinder head from Porsche	£POA

#### ENGINE INSTALLATION

Includes all required oils, fluids, lubricants, gaskets, seals & consumables only. Larger components are extra if required:

Remove/refit Engine	£1000.00
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**Remove/refit all ancillaries on Long Block £400.00**

\* Long Block – a complete engine less ALL ancillaries

**All built Engines subject to surcharge & only available Exchange, or your Original Engine rebuilt**

## SURCHARGES

Surcharges must be applied for severely damaged exchange engines, or outright engine sales. We reserve the right to give prior notification of any Currency Surcharges when necessary:

<b>Damaged cylinder head</b>	<b>£600.00</b>
<b>Irreparable damage to crankcase (not including cracked liners)</b>	<b>£500.00</b>
<b>No exchange engine</b>	<b>£1500.00</b>

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### For Building Your Own Engine - Long Block Rebuild Components

Silsleeve Standard 96 mm Cylinder Block, Exchange, with piston rings	£2,350.00
Silsleeve 3.7 ltr 100 mm Cylinder Block, Exchange, with rings, head gskts	£2,950.00
Performance Piston Set, Standard 3.4 ltr 96 mm or 3.7 ltr 100 mm	£1,350.00
Intermediate shaft, modified for 1998 – 2000 engines (latest 997 specification)	£950.00
Schrick Camshaft set	£POA

Exhaust systems, clutches, lightweight flywheels, gasket sets, bearings, stretch bolts and many other parts are also available on request.